

# CERTIFICATE

# Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

METALINDUSTRIA TECNOPROCESOS, S.L. Alcotanes 38, P.I. La Estación 28320 Pinto (Spain)

Is qualified to perform welding work within the range of certification of

### Certification Level CL2 according to EN 15085:2007 Part 2

**Scope**: New build, conversion and repair of railway vehicles and their components, depending on the

weld performance class

#### Welding processes and base material groups:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimmensions	Comments
135	1.4	t = 1.5 - 6 mm	Le<355; BW SC mode.
	1	t = 2 - 4 mm	Le<355; FW to thck>5mm included
141	8.1	t = 1 - 2 mm	-
	22, 23.1	t = 1.5 - 6 mm	-
	8.1	t = 1.5 - 6 mm	FW sl

Deputy Responsible	e welding coordinator (RWC): William Corbett (IV e welding coordinator: Jesús María Panade		Born: 1979 Born: 1979	
Comments:	see anne>	κ.		
Certificate No:	LRE/15085/CL2/050/0A2/17			
Original approval:	20 December 2017			
Issued on:	3 January 2019			
Valid:	19 December 2020			
Auditor: IWE number:	Rodrigo González ES-962	José Rivero Madrid Office Lloyd's Register España S	A	R Lloyd's Register

Operations	Manager	of Llovd's	Register	España.	S.A

José Riverb

General regulations (see annex)

Lloyd's Register España S.A. es una Sociedad Anónima registrada en Madrid, C.I.F. A28591287. Oficina principal: C/Princesa 29, 1º. 28008 Madrid (España). Una compañía subsidiaria del Lloyd's Register Group Limited.

Lloyd's Register Group Limited, its affiliates and subsidiaries and their respective officers, employees or agents are, individually and collectively, referred to in this clause as the 'Lloyd's Register'. Lloyd's Register assumes no responsibility and shall not be liable to any person for any loss, damage or expense caused by reliance on the information or advice in this document or howsoever provided, unless that person has signed a contract with the relevant Lloyd's Register entity for the provision of this information or advice and in that case any responsibility or liability is exclusively on the terms and conditions set out in that contract.



### METALINDUSTRIA TECNOPROCESOS, S.L. Alcotanes 38, P.I. La Estación 28320 Pinto (Spain) Annex certificate No: LRE/15085/CL2/050/0A2/17

### Comments:

This Certificate is subject to monitoring of compliance by Lloyd's Register Spain SA as required by the standard EN15085-2: 2007 Design and purchase of welded parts excluded from scope. Small welding shop with only one qualified welder in steel.

# **General regulations**

according to EN 15085-2

### **Revocation of the Certificate**

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,

- there are justified doubts as to the proper welding coordination according to the stated standards,

- no recognized welding coordinator is available any longer,

- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,

- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,

- other conditions according to the stated standards are no longer satisfied,

- the manufacturer certification body was refused an opportunity to perform the annual verification,

- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

# **Distribution list:**

- 1. Applicant (original- Email)
- 2. LRE Madrid