

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to: **METALINDUSTRIA TECNOPROCESOS, S.L.**
Alcotanes 38, P.I. La Estación
28320 Pinto (Spain)

Is qualified to perform welding work within the range of certification of

Certification Level CL2 according to EN 15085:2007 Part 2

Scope: Manufacture of welded components for the railway sector.

Welding processes and base material groups:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.4	t = 1.5 - 6 mm	BW
	1.2	t = 2 - 4 mm	FW to thck>5mm included
141	8.1	t = 1 - 4 mm	-
	1.2/8.1	t = 1.4 - 40 mm	FW sl
	22, 23.1	t = 1.5 - 6 mm	-
	8.1	t = 1.5 - 6 mm	FW sl

Responsible welding coordinator (RWC): William Corbett (IWE-ES-501) (External) Born: 1979
Deputy Responsible welding coordinator: Jesús María Panadero (Level C) Born: 1979
Comments: see annex.

Certificate No: LRE/15085/CL2/050/1/20
Original approval: 20 December 2017
Issued on: 19 December 2020
Valid: 18 December 2023

Auditor: Rodrigo González
IWE number: ES-962



José Rivero
Madrid Office
Lloyd's Register España SA

LR031.1.2016.06

José Rivero

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Managing Director of Lloyd's Register España, S.A.

General regulations (see annex)

Comments:

This Certificate is subject to monitoring of compliance by Lloyd's Register Spain SA as required by the standard EN15085-2: 2007.

RWC: William Corbet, IWE-ES-501.

Design and purchase of welded parts excluded from scope.

Small welding shop with only one qualified welder in process 135.

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRE Madrid